

LE OPERATES UNDER AN ISO 9001 CERTIFIED QUALITY SYSTEM

8420-8450 MONOLEC® GFS ENGINE OIL

A Technologically Superior Single Grade Engine Oil Designed for Diesel Engines

LE's Monolec® GFS Engine Oils are a family of SAE 20W through 50 straight-grade engine oils formulated for extended drain service in on-road, off-road and marine diesel engines. They contain Monolec, LE's exclusive wear-reducing additive, which has proven to reduce wear by 24.2% in radioactive wear tests.

BENEFICIAL PROPERTIES:

- Formulated using high quality, paraffinic base fluids that have been found to provide excellent oxidation resistance and film strength.
- Exceptional detergency to control formation of deposits in piston ring zones and valve areas, keeping engine clean.
- Primarily specified for engines but sometimes used in industrial applications, such as air compressors.
- Oxidation stability and detergency allow for extended drain intervals in diesel engines.
- · Reduces oil consumption.
- Delivers longer effective life than ordinary engine oil.
- Protects against rust and corrosion.
- Available SAE Grades:

8420-SAE 20W 8430-SAE 30 8440-SAE 40 8450-SAE 50

 Contains Monolec, LE's proprietary wear-reducing additive.





WHAT IS MONOLEC®?

Monolec wear-reducing additive creates a single molecular lubricating film on metal surfaces, vastly increasing oil film strength without affecting clearances. An invaluable component in LE's engine oils, industrial oils and many of its other lubricants, Monolec allows opposing surfaces to slide by one another, greatly reducing friction, heat and wear.





8420-8450 TECHNICAL DATA

PHYSICAL CHARACTERISTICS - TYPICAL:

	<u>8420</u>	<u>8430</u>	<u>8440</u>	<u>8450</u>
SAE Grade	20W	30	40	50
Gravity, °API	29.8	29.0	28.4	27.6
Viscosity				
SUS @ 100°F	307	490	766	1017
SUS @ 210°F	55.0	66.0	82.3	97.8
cP -15°C ASTM D5293, max	9,500			
cP -20°C ASTM D4684, max	60,000			
cSt 40°C	66.2	105.7	165.4	219.5
cSt 100°C	8.76	11.88	16.10	19.84
HTHS Viscosity @ 150°C, cP				
ASTM D4683	2.74	3.57	4.49	5.40
Viscosity Index, min	95	95	95	95
Flash Point, °F (°C)	405 (208)	425 (218)	450 (232)	475 (246)
Pour Point, °F (°C)	-22 (-30)	-17 (-27)	-11 (-24)	0 (-18)
Total Base Number (TBN)	10	10	10	10
Sulfated Ash, Mass%	1	1	1	1
Color	Red	Red	Red	Red

MEETS THE PERFORMANCE OF:

API CF, CF-2 (Licensed) Mack EO-K & EO-K2 API SJ (Un-licensed) GM 6094 M

Caterpillar TO-2 Daimler Benz 226.0 & 227.0

Allison C-4 Demonstration (SAE 30) VW 501.01

RECOMMENDATIONS:

Not for use in equipment with silver alloy bearings, such as EMD (Electro-Motive Division of GM). With any engine oil, it is good practice to employ a used oil monitoring program to safely optimize extended drain intervals.



